

High performance products for tiling & flooring professionals



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## ScreedPro EcoLevel 30

- Portland Cement free
- Rapid drying and curing even at lower temperatures
- Contains fibres for enhanced crack bridging
- Set to foot traffic from 45 minutes
- Exceptional flow and self-smoothing characteristics

- Ammonia and Protein-free
- Ultra-low emissions suitable for use in hygiene sensitive environments
- 3 – 15mm in one application
- Fix Ceramics after only 75 minutes at 3mm/20°C
- Lay bonded resilient floorcoverings from 180 minutes at 3mm/20°C
- BS EN 13892-2 CT-25-F7



### Application Data

COLOUR	Beige
MIXING RATIO	20kg powder to 4.8kg liquid
MIXING	Shake the liquid component container firmly and pour into a clean and dry mixing bucket. Add the powder at a steady rate while mixing with a mechanical variable speed powered drill and a suitable whisk until a smooth, lump-free and fluid mixture is achieved.
CONSISTENCY OF MIX	Fluid mortar
BED THICKNESS	3mm to 15mm
COVERAGE	At 3mm – Approx. 4.7-5.0m <sup>2</sup> Per unit/100m <sup>2</sup> requires approx. 22 units. At 6mm – 2-2.5m <sup>2</sup> per unit/ 100m <sup>2</sup> requires 42 units At 15mm – Approx. 0.7 – 0.8m <sup>2</sup> per unit/ 100m <sup>2</sup> requires approx. 120 units.
POT LIFE	Approx. 30 minutes at 20°C
AT 3MM READY FOR LIGHT FOOT TRAFFIC	45 – 60 minutes at 20°C
AT 3MM THICKNESS READY FOR CERAMIC TILES	75 - 90 minutes at 20°C
RESILIENT FLOOR COVERINGS/LVT (AT 3MM THICKNESS)	Approx. 75-90 minutes at 20°C loose lay, Approx 2.5 - 3 hours at 20°C bonded
INSTALLATION TEMPERATURE	Minimum 5°C, maximum 25°C
IN SERVICE TEMPERATURE	-20°C to 70°C
SHELF LIFE	At least 12 months from date of packing when kept clear of the ground and stored under dry conditions in unopened packaging. Protect from frost.
PACKAGING	Powder 20kg poly lined paper sack. Liquid 4.8kg plastic jerry can.



### EN 13813:2002 Test Methods

EN 13892-2	Determination of flexural and compressive strength after 28 days
Compressive Strength at 28 days	> 25.0 N/mm <sup>2</sup> (BS EN 13892-2)
Flexural Strength at 28 days	> 7.0 N/mm <sup>2</sup> (BS EN 13892-2)

The table should be used for guidance purposes only and all information given can be affected by the substrate texture and absorbency. The coverage given is based on a smooth non-absorbent subfloor.

# ScreedPro EcoLevel 30

## BRITISH STANDARDS AND GUIDELINES:

All aspects of any installation of the Nicobond ScreedPro range of products must be carried out in compliance with the directives of the relevant British Standard requirements of BS8203, (Installation of Resilient Floorcoverings), BS 8204, (Screeds, Bases and In-situ flooring), BS5325 (Installation of Textile Floorcoverings) and BS5385 codes of practice for wall and floor tiling. With reference also to the Contract Flooring Association Guide to Contract Flooring, and The Tile Association guidelines.

All installations must be carried out in strict accordance with the manufacturer's instructions featured in the relevant Technical Data Sheets (TDS). Expansion, movement, and perimeter joints in the substrate must be carried through to the surface, with foam expansion strips fitted to any adjacent vertical structures to prevent the compound from entering the joints. ScreedPro EcoLevel 30 is not intended as a wearing surface and should always be covered, while trafficking with heavy equipment and the storage of building materials on the screed should be avoided. Where this cannot be prevented, the screed must be allowed to fully cure, and the surface protected against damage or wear during subsequent building operations by using rigid boarding of appropriate thickness, selected according to the point and rolling loads that will be applied. Concrete substrates need to be minimum 6 weeks old and then left a further 3 weeks before applying a smoothing compound.

## DESCRIPTION:

ScreedPro All Purpose is a rapid setting, low-odour, two-component smoothing compound with excellent flow capabilities. ScreedPro EcoLevel 30 is walkable in as little as 45 minutes (typically 60 minutes) at 3mm/20°C, and tiles and unbonded floor coverings can be installed from 75-90 minutes at 3mm/20°C. Bonded floor coverings can be installed after 2.5-3 hours at 3mm/20°C.

## USES:

For smoothing most internal sub floors such as concrete, sand: cement screeds, calcium sulphate/gypsum/anhydrite screeds, and ceramic tiles. ScreedPro EcoLevel 30 can be applied from 3mm to 15mm in one application to correctly prepared substrates. Direct application to Bitumen surface treatments is not recommended and ideally any residues of such material must be removed before application of a Nicobond smoothing compound. Contact Nicobond Technical Support Team for further advice.

## SURFACE PREPARATION:

The surface of the subfloor must be clean, sound and free from dust, plaster, grease, all paints, polishes and surface waxes or treatments. Remaining adhesive residues should be checked to ensure that they are not water softenable and that they are hard, sound and have sufficient cohesive strength to receive a smoothing compound. Application depths greater than 6mm onto sand: cement screeds and concrete require the surface to be mechanically prepared to reveal the aggregate to give an adequate mechanical key for the smoothing compound to bond to. Thoroughly vacuum loose material and dust before application.

## PRIMING:

Priming may not always be necessary, but it is advisable to reduce the effects of porosity of the sub floor which can result in pin-holing or acceleration of setting times of smoothing compounds applied to the sub floor. Any primers used must be fully dry before application of smoothing compound. For porous substrates apply Nicobond Primer diluted 1:3 with water. The Nicobond Primer must be applied with a short pile roller in a thin even coat without pooling and allowed to dry prior to applying the ScreedPro EcoLevel 30. Repeat application at right angles to the first if necessary. For impervious or low porous substrates apply Nicobond Gritted Primer and allow to dry before a 3mm minimum, 6 mm maximum thick coat of ScreedPro EcoLevel 30.

## MOISTURE CONTENT AND CEMENTITIOUS SUB FLOORS:

Where moisture sensitive and semi-impervious floor coverings are to be installed, the floor must have a moisture content of less than 75%RH (Relative Humidity) when tested in accordance with BS 8203 and protected by an effective structural DPM prior to installing the subsequent floor finishes. Where rising damp or residual construction moisture is present in concrete or cement/sand screeds and moisture readings are up to 99.9% RH, it will be necessary to install Nicobond DPM One Coat Membrane and Primer, or Nicobond Moisture Vapour Suppressant (MVS) in accordance with the manufacturers Technical Data Sheets. NOTE Application of ScreedPro EcoLevel 30 directly to these smooth, impervious surface treatments alter the application thickness and it is vital that conformation of the maximum thickness is established before commencing application, along with the priming system required. An application of Nicobond Gritted Primer followed by ScreedPro EcoLevel 30, at depths between 3mm and 6mm maximum, may then be applied to the Nicobond One Coat DPM & Primer after approx.  $\geq 12$  hours once dry. For commercial installations, the 2nd coat of Nicobond One Coat DPM and Primer should be broadcast with Nicobond ScreedPro Sand NR5 kiln-dried aggregate. Always consult the latest relevant datasheets or contact the Nicobond Technical Support Team for further information.



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During second coat application, broadcast Nicobond ScreedPro Sand NR5 aggregate evenly into the wet resin ensuring that a dry excess of sand is formed above the resin surface (approx. consumption of ScreedPro Sand NR5 aggregate is 2 - 3 kg/m<sup>2</sup>). Regularly check areas that have been sand coated and ensure that there are no patches where the sand appears to have sunk or looks wet - add further sand if necessary. Allow the second coat of resin to cure and then brush and/or vacuum off all dry, loose sand - the resultant finish should resemble medium-to-coarse sandpaper.

If subfloors are impervious, they should be primed with Nicobond Gritted Primer or Nicobond Water Based Epoxy Primer and a coat of ScreedPro EcoLevel 30, minimum 3mm, maximum 6mm thick will be necessary to ensure to provide a uniform drying of the new adhesive and to prevent any reaction with existing adhesive residues.

## CALCIUM SULPHATE SCREEDS:

Cementitious flooring products must have a form of barrier with calcium sulphate-based materials, to protect from any reaction which can cause bond-failure and other detrimental effects. The surface of all new calcium sulphate screeds must be prepared using the appropriate, mechanised surface preparation equipment, so that any laitance or weak, loose or friable material is removed from the surface of the screed prior to applying the recommended Nicobond products. All detritus must be swept and vacuumed away prior to commencing the installation of a priming coat.

Mechanical preparation is necessary to a suitable depth whereby the aggregate is exposed to give a key to products applied. For dry screeds ≤75%RH – prime with 1-part Nicobond Primer diluted with 3 parts of clean water. Once this has penetrated the surface apply a 2nd coat diluted as previous perpendicular to the 1st. Once dry apply ScreedPro EcoLevel 30 from minimum 3, 6mm maximum.

For Calcium Sulphate Screeds with a moisture content of 75 to 99.9%RH without underfloor heating, that are over 28 days old a consolidating coat of Nicobond DPM is recommended. A prepared 10kg unit of Nicobond DPM Membrane & Primer (resin and hardener mixed as per TDS) can have 1 litre of Nicobond DPM Thinners added and mixed. For commercial installations, the 2nd coat of Nicobond DPM One Coat Membrane and Primer should be broadcast with ScreedPro Sand NR5 aggregate as described above.

Once dry this should be swept and vacuumed away to leave a surface not unlike coarse sandpaper. The ScreedPro EcoLevel 30 can then be applied up to 15mm, minimum 3mm. Prior to installing a surface DPM it is imperative that the manufacturer of the screed binder is consulted and their instructions regarding the application of a DPM are clearly adhered to.

NOTE Nicobond DPM One Coat Membrane & Primer once applied must have the smoothing compound applied as soon as reasonably practical to limit the possibility of the DPM being breached. Avoid performing cleaning regimes on or near to the area where DPM has been applied.

## EXISTING CERAMIC, PORCELAIN AND QUARRY TILES:

A functioning DPM must be in place within the subfloor build-up. All tiles should be fully degreased prior to application of Nicobond Gritted Primer. ScreedPro EcoLevel 30 can be applied over ceramic tiles from 3 to 6mm thick providing all loose materials have been uplifted and replaced with ScreedPro Rapid Repair Mortar, and all failing joints have been raked out, cleaned and refilled with ScreedPro Rapid Repair Mortar and finished to levels with ScreedPro Feather Finish.

## PLYWOODS, FLOORBOARDS and T/G BOARDING:

ScreedPro EcoLevel 30 is not recommended for use on these substrates.

## HARD VINYL TILES:

Existing hard tiles must be securely bonded to the sub floor, which must have a functioning DPM in place. The surface of the tiles must be free from all contaminants and polishes, waxes, or solvents. Once clean and secure apply a coat of Nicobond Gritted Primer, allow to dry, followed by a minimum 3mm to 6mm maximum application of ScreedPro EcoLevel 30.

## UNDERFLOOR HEATING:

Suitable on or for. Follow manufacturers guidance and/or contact Nicobond Technical Support Team for further advice.

NB: For all other forms of substrates contact N&C Building Products Ltd, and for larger projects of over 500m<sup>2</sup> it is advisable to contact N&C Building Products Limited for technical advice, site surveys and support and a full written specification, also available in NBS format that is project specific to each individual installation.



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## MIXING:

Measure the required water and pour into a clean and dry mixing bucket. Add the powder at a steady rate while mixing with a mechanical variable speed powered drill and a suitable whisk until a smooth, lump-free and fluid mixture is achieved. Do not decant or mix part units, it is important that the entire contents of the liquid and the powder are mixed. Do not add any additional liquids to the mix during or after placement as this will have a detrimental effect on the finish and integrity of the product.

## APPLICATION:

Once mixed, immediately apply to the prepared sub floor spreading evenly with a smooth-edged steel trowel to a thickness of minimum 3mm to a maximum thickness of 15mm per coat. 3mm is the absolute minimum depth the product can be applied over the highest point of an area with levels being brought to this. Do not feather edge product to less than 3mm., use ScreedPro Feather Finish if required.

## COVERAGE:

A combined unit (powder & liquid) will cover approximately 4.7 – 5.0m<sup>2</sup> at 3mm thickness on a flat level surface, and additional material should be allowed for where the surface is uneven.

## DRYING AND HARDENING:

At normal temperatures (20°C) working time is approximately 30 minutes. ScreedPro EcoLevel 30 is accessible to foot traffic from approximately 45-60 minutes at 3mm/20°C after application. The setting, hardening and drying times will be extended at lower temperatures, shortened at higher temperatures and high humidity.

## APPLICATION OF FURTHER LAYERS:

Ensure existing layer is free from dust and debris, is at least 24 hours old and is free from pin-holing and laitance. Apply a coat of Nicobond Primer, diluted 1-part Nicobond Primer to 3-parts clean water, allowed to dry, followed by a 2nd coat of Nicobond Primer diluted 1-part Nicobond Primer to 3-parts clean water applied at right angles to the first. Once dry apply Nicobond ScreedPro EcoLevel 30 at thickness of minimum 3mm to a maximum thickness of 15mm per coat. Ensure the finish coat does not exceed the depth of the basecoat.

## TOOLS:

Suitable steel smoothing trowel, spiked roller, mixing bucket, electric drill and powder whisk.

## CLEANING:

Wash tools thoroughly with clean water immediately after application of smoothing compound.

See Nicobond "Tiling Products: The Directory" or Nicobond "Flooring Systems the directory" for full details of our extensive range of tiling and flooring products and tiling solutions. Refer to the latest version of our Technical Data Sheets and Safety Data Sheets to ensure compatibility before use, these can be downloaded from our website [www.ncnicobond.com](http://www.ncnicobond.com)

## MANUFACTURERS WARRANTY:

Nicobond products are covered by our lifetime warranty. Whilst we strive to ensure that any advice, recommendations, or information provided in our literature are accurate and up to date, we have no control over the conditions under which our products are used. It is therefore the responsibility of the end user to ensure that the product and its application are suitable for the intended purpose. No warranty is given, nor liability accepted, beyond the assurance that the product supplied will conform to our written specifications. End users must consult the latest version of the Technical Data Sheet and Safety Data Sheet prior to use, both of which are available from our website or upon request. We do not accept any liability for workmanship or any consequential loss or damage.

## HEALTH AND SAFETY:

### POWDER COMPONENT:

Avoid breathing dust

Wash hands, forearms and face thoroughly after handling. Wear protective gloves, protective clothing, eye protection, face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Call doctor if you feel unwell.

### LIQUID COMPONENT:

Contains: 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one; reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)



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